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# **Autonomous Coconut Harvesting Robot**

A.Nithishkumar<sup>1</sup>, M.Jayaprakash<sup>2</sup>, P.Theepak<sup>3</sup>, N.Senthilnathan<sup>4</sup> Student, Dept. of EEE, Kongu Engineering College, Perundurai, Tamilnadu, India<sup>1</sup> Student, Dept. of EEE, Kongu Engineering College, Perundurai, Tamilnadu, India<sup>2</sup> Student, Dept. of EEE, Kongu Engineering College, Perundurai, Tamilnadu, India<sup>3</sup> Professor, Dept. of EEE, Kongu Engineering College, Perundurai, Tamilnadu, India<sup>4</sup>

**ABSTRACT**: Coconut tree climbers are a rarity these days. The scarcity of labors disrupts harvesting cycles causing loss of income to the growers and less in productivity. Our objective of the project is to make a cost-efficient coconut tree climber that will reduce human labor and help farmers to get a better harvest in coconut farming. It saves time, labor cost and is reliable. The key thing is to make the job easier. The proposed concept is lighter than those existing by about 30% and is expected to be of low cost in nature due to its construction. It uses Radio frequency communication for its wireless operation and is done by using joystick. This will definitely encourage lot of people to come forward towards Coconut farming for the better productivity and harvest by the use of Automation and Technology.

KEYWORDS: Harvesting cycles, Automation, Technology, Radio frequency communication

#### **I.INTRODUCTION**

Our Country contributes to nearly 23% of total coconut production in the world, and is the second largest producer of coconuts in the world. About 92% of India's total production is from south Indian states like Kerala, Tamil Nadu, Karnataka, etc. Coconut Production has a major impact on the agrarian economy of the country. But in the recent times there is an large shortage of coconut tree climbers, which have adversely affected the harvesting of coconuts throughout the country. It leads to disrupting harvesting cycles and less in productivity. This is mainly due to the risk factor involved in climbing coconut trees. There have been many accidents, some of which have even resulted in deaths; thus a requirement of an unmanned system for harvesting coconut trees has become relevant.

One of the main parts of this unmanned system would be the arm which is used for cutting coconuts. So the focus of this research work is on constructing a human controlled robotic arm dedicated to the coconut harvesting system to be used in a coconut tree climbing robot. Usually the coconuts are spread around the top of the coconut trees in an unpredictable way, and its stacks are very hard; therefore heavy-duty machinery is required. Furthermore, the robotic arm must have independent degrees of freedom to reach the desired area of the coconut palm and should be able to cut down coconuts without affecting the stability of the coconut harvesting system. The whole system will be user-friendly and cost-effective.

#### **II.EXISTING MODEL AND METHODS**

Due to various government welfare programs and increase in literacy, the number of people taking up this job has dwindled a lot which is one of the main reasons resulting in increase in the price of coconuts. Another reason is that the risk involved in coconut tree climbing.

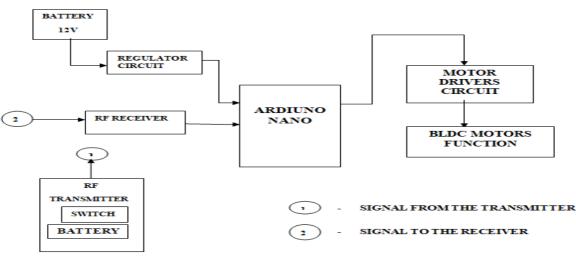


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Figure 1: Existing method

This can be operated with the help of humans and it requires lot of human effort. It also causes human risk to the climber. Due to its risk involved, it is not highly preferred for unskilled climbers.



### **III.PROPOSED SYSTEM**



The Mechanical frame fitted with DC Geared motors is best suitable for Coconut tree climbing .Also the RS 775 type DC Geared motors are quite efficient than other DC Motors in terms of its high torque and Performance. Also we made a special arrangement of springs which can able to adjust itself for the varying lengths of diameter of the tree. The Robotic arm is placed at one side of the mechanical frame which is responsible for cutting operation. The robotic arm is provided with multiple degrees of freedom to do the cutting process more effectively. The wireless control of this system is made possible by having the Radio Frequency (RF) module. The 12V DC supply is given to the operation of the system. The entire system can be controlled by using the Arduino NANO which will be responsible for motors Forward, Reverse and Arm operation.



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**Figure 3: Mechanical Frame** 



Figure 4: Spring Mechanism

## IV. ROBOTIC ARM UNIT

It has two links and two motors, one for cutting purpose and the other to give the arm a rotating motion along a single axis. This model has comparatively less weight (about 1 Kg) and does not disturb the stability of the system. Being a simple design it joints this system actually quite stable. Also this model is the most cost efficient of the lot.

The arm is made of aluminium with a length of 170 cm. The arm can move up and down using DC motor by a pulley. The DC motor rotation is converted into linear motion using a timing-belt. The arm linear movement is designed to be able to reach the coconuts. At the top arm, a specifically designed saw is attached. The saw is designed using brushless DC motors for high speed rotation in order to quickly cut the coconut stem. The blade is a sharp grinding for cutting.



Figure 6 Blade for Robotic Arm Unit



Figure 7 Robotic Arm Structure



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Wheels are driven by eight DC motors which are coupled to it. Also two motors are used for performing the robotic arm action. Two motors are for base movement and one shoulder movement. At the tip of the arm, there is a rotor blade provided which is used for cutting purpose, it is driven by a DC motor. The robot locates at center of mass outside of tree and uses wheels to climb vertically. The wheel mechanism is designed for a hybrid climbing method. The robot is able to switch between straight and spiral climbs using compression.

The wireless NRF24L01 module is used to control the entire system through RF Communication. It has transmitter and receiver module which carry and receive digital information for the wireless transmission. It can be controlled via joystick and is used for making the motors to operate in Forward, Reverse directions and Arm Cutting operations.

The Transmitter and receiving modules of the RF communication is shown in the figure below

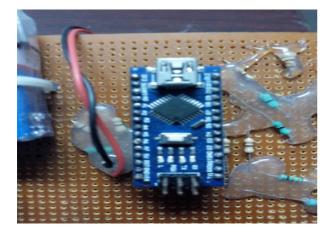


Figure 3.17 Wireless transmitter module



Figure 3.18 Wireless Receiver (Joystick)

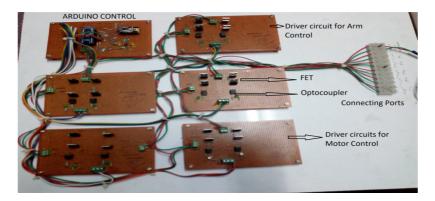
#### **V.RESULTS**

The Present difficulties in Coconut Harvesting can be avoided by using this coconut harvesting robot. There are many challenges involved in the existing system like inadequate manpower, varying diameter of the tree trunk, inclined coconut trees, rough tree trunk bark, uneven surface of the bark and wet climbing surface during monsoon season. This will also leads to less production and rise in the price of coconuts. Some of these challenges can be overcome by our Coconut plucking robot as it doesn't require any trained manpower for its operation. It is User friendly and Cost effective in nature and encourage all farmers to buy this product and get utilised for good Coconut Harvesting.



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### **Figure 5: Overall Electrical Connections**

The Real implementation of our project is exhibited in the Coconut tree and is shown in the figure below



Figure 6 : Hardware implementation in Tree

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