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Performance Analysis of a Single Neuron based Adaptive Controller and PI Controller based PMBLDC Motor Drive

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ABSTRCT: This paper proposes single neuron based controller with adaptation law and conventional PI controller for the Permanent Magnet Brushless Direct Current (PMBLDC) motor drives. The controllers control the motor speed as output variable but inherently it adjusts all the required variables to achieve the field-orientation aspect. It is difficult to handle the dynamics of the motor by using conventional PI controller due to changes in motor ratings and characteristics and tuning is necessary to achieve desired performance. In order to overcome this problem, the more versatile single neuron based adaptive controller is proposed and developed. The PI controller is designed and tuned by Ziegler-Nichols method. The performance of drive system is studied for starting condition, speed variation, sudden load torque change and by changing parameters of the motor in C++ simulation. The simulation results are compared between the single neuron based adaptive controller and traditional PI Controller.

KEYWORDS: PMBLDC motor, PI Control, SN based adaptive control, FOC and Trapezoidal back emf.

I. INTRODUCTION

From the beginning of this century, high residual flux of rare earth compound materials are widely used in two types of permanent magnet electric machines these are PMDC and PMAC machines. The DC commutator machines are similar with the PMDC machines; the only difference between them electromagnetic field winding of DC commutator machines is replaced by permanent magnet and the field of PMAC machines is generated by permanent magnet placed on the rotor. For this reason the brushes and commutator of PMAC machines are not needed and the machine is simpler and more attractive to use instead of PMDC machines. The trapezoidal PMAC machine is called permanent magnet brushless DC motor due to its trapezoidal shaped back EMF [1]. Permanent magnet brushless DC motor is similar to synchronous motor and it is constructed implanting Hall sensor that is embedded with stator winding to detect rotor position, permanent magnet which is placed on the rotor as moving part and armature winding which is wounded on stator (fix part). The rotor flux or field is created from rotated PM and energize the stator winding to create electromagnet poles. The opposite rotor poles are attracted by the energized stator winding as well as the back EMF is induced on stator winding due to rotor flux. This induced back EMF is opposite to the supply voltage which is supplied to stator winding through IGBT devices. On the stator winding, the rotating field is created and maintained by using appropriate inverter switching sequence with helping of different control methods [2]. This motor has high efficiency, higher speed range, low rotor inertia, low maintenance and the ratio of torque delivered to the size of motor is higher. Application of this motor is gaining popularity than other motors such as robotic, domestic, aircraft, medical, industrial automation, hard disk drive, fans, pumps, blowers, electric vehicles etc. The PMBLDC motors have many advantages over brushed DC motors. A few of these are higher speed ranges, higher efficiency, better speed versus torque characteristics, long operation life, noiseless operation, higher dynamic response [3-4]. The performance of this machine was very poor before invention of better control law and it will perfume better according to use of adaptive controller. The paper [5] is showed mathematical modelling of BLDC motor with closed loop speed control using PID controller under various loading conditions. The paper [6] presents the framework to carry out a simulation for closed loop speed control of BLDC motor with PID and modified PID controller. The PID and modified PID controller track the



(A High Impact Factor, Monthly, Peer Reviewed Journal)

Website: www.ijareeie.com

Vol. 7, Issue 8, August 2018

reference speed with and without load disturbances in closed loop control but the demerit of conventional PID can be observed in its steep overshoot in the closed loop transient response. For the field oriented vector control, the direct axis current I_{dr} and quadrature axis current I_{qr} are controlled to generate the required torque. In the field oriented control; where three phase stator current are identified as two orthogonal 'dq' component; I_{dr} and I_{qr} are responsible for field component and torque component. Field flux and armature flux linkage are created by field current and armature current and these are aligned orthogonally. When torque is controlled, field flux is not affected. As only the quadrature axis current produces useful torque and the direct axis current has no effect on torque production. So direct axis current I_{dr} of PMBLDC motor is considered zero to get maximum torque efficiency[7]. Modelling and performance analysis of PID controlled BLDC motor and different schemes of PWM controlled BLDC motor is presented [8]. Nowadays, classic control is the most used for controlling of any application system. But it is well known that users need to know the system's characteristics to reach optimal control. The proportional integral derivative controller is designed based on single artificial neural network with aim to improve its performance [9]. The single neuron PID control strategy which combine the advantage of conventional PID control with adaptability of artificial neuron control. They applied the controller in an aircraft deicing fluids rapid heating system. The simulation results showed that the single neuron PID control strategy perform effectively on the temperature turbulence problem of aircraft deicing fluids rapid heating system. Experiments are conducted to verify the single neuron PID control strategy, the results of which show that the single neurons PID control strategy can achieve the request in practical application of the aircraft deicing fluids rapid heating system [10].

In paper [11] a single artificial neural network algorithm control of PMBLDC motor is presented. This paper proposes single neuron based adaptive control with adaptation law and conventional PI controller for PMBLDC motor. Both controller control motor speed for their desire speed .But it is difficult to handle the dynamics of the motor by using conventional PI controller due to changes in motor ratings and characteristics and tuning is necessary to achieve desired performance. In order to overcome this problem, the single neuron based adaptive controller is proposed and developed. The PI controller is designed and tuned by Ziegler-Nichols method. The performance of drive system is studied for starting condition, speed control, load torque variation and by changing parameters of the motor in C++ simulation.

II. MATHEMATICAL MODEL OF THE MACHINE

Permanent magnet Brushless DC (PMBLDC) motor consists of three stator windings connected in star fashion and a rotor. The rotor is made of permanent magnet and can vary from two to eight pole pairs with alternate north and south poles. Ferrite materials are used for permanent magnets. Recently PMBLDC motor use rare earth magnetic materials such as NdFeB for their field construction. The mechanical commutator and brushes are replaced by electronic circuits. So PMBLDC motor is constructed with a permanent magnet rotor and wire wound stator poles [3] and [12]. The flux distribution in BLDC motor is trapezoidal and therefore the d-q axes rotor reference frame model is not applicable. For this non-sinusoidal flux distribution, it is suitable to drive a model of PMBLDC motor on the basis of phase variables. The permanent magnet creates trapezoidal field. Therefore the back EMF's are also trapezoidal as given in (1).

Where, λ_m is the flux linkage, ω_m is angular rotor speed in radian per second, θ_r is the rotor position in radian and Classical modeling equations are used to model the PMBLDC motor and hence the motor model is highly flexible. These equations are based on the dynamic equivalent circuit of PMBLDC motor. Resistance of all the phase windings is assumed to be equal to R_s . By considering ideal non-salient rotor with uniform reluctance reduces the three phase voltage equation to the form as shown in Eq. 2.

$$\begin{bmatrix} \mathbf{V}_{as} \\ \mathbf{V}_{bs} \\ \mathbf{V}_{cs} \end{bmatrix} = \begin{bmatrix} \mathbf{R}_{s} & 0 & 0 \\ 0 & \mathbf{R}_{s} & 0 \\ 0 & 0 & \mathbf{R}_{s} \end{bmatrix} \begin{bmatrix} \mathbf{i}_{a} \\ \mathbf{i}_{b} \\ \mathbf{i}_{c} \end{bmatrix} + \frac{d}{dt} \begin{bmatrix} \mathbf{L} & \mathbf{M} & \mathbf{M} \\ \mathbf{M} & \mathbf{L} & \mathbf{M} \\ \mathbf{M} & \mathbf{M} & \mathbf{L} \end{bmatrix} \begin{bmatrix} \mathbf{i}_{a} \\ \mathbf{i}_{b} \\ \mathbf{i}_{c} \end{bmatrix} + \begin{bmatrix} \mathbf{e}_{a} \\ \mathbf{e}_{b} \\ \mathbf{e}_{c} \end{bmatrix}$$
(2)



(A High Impact Factor, Monthly, Peer Reviewed Journal)

Website: www.ijareeie.com

Vol. 7, Issue 8, August 2018

Where, V_{as} , V_{bs} , V_{cs} are the phase voltages of stator winding, ia, ib, ic are the stator phase currents, R_s is the stator resistance per phase, $L_{aa} = L_{bb} = L_{cc} = L$ are self-inductance of phase a, b, c respectively, $L_{ab} = L_{bc} = L_{ac} = M$ are mutual inductance between phases. The phase currents of stator are considered to be balanced for no neutral connection. With no neutral connection $i_a+i_b+i_c=0$ the system equations are modified. Then following equations are used to simplify inductances matrix and to describe the system in state space form as

$$\begin{array}{c} x^{2} = Ax + Bu + Ce & (3) \\ \text{Where, } x = [i_{a} \ i_{b} \ i_{c}]^{t} & (4) \\ u = [V_{as} \ V_{bs} \ V_{cs}]^{t} & (5) \\ e = [e_{a} \ e_{b} \ e_{c}]^{t} & (6) \\ e = [e_{a} \ e_{b} \ e_{c}]^{t} & (6) \\ A = \begin{bmatrix} -\frac{R_{s}}{L-M} & 0 & 0 \\ 0 & -\frac{R_{s}}{L-M} & 0 \\ 0 & 0 & -\frac{R_{s}}{L-M} \end{bmatrix}$$

$$(7)$$

$$B = \begin{bmatrix} \frac{1}{L-M} & 0 & 0\\ 0 & \frac{1}{L-M} & 0\\ 0 & 0 & \frac{1}{L-M} \end{bmatrix}$$
(8)
$$C = \begin{bmatrix} -\frac{1}{L-M} & 0 & 0\\ 0 & -\frac{1}{L-M} & 0\\ 0 & 0 & -\frac{1}{L-M} \end{bmatrix}$$
(9)

The system consists of two other mechanical variables as described now. The electromagnetic torque developed is given by

 $T_e = [e_a I_a + e_b I_b + e_c I_c] / \omega_m \tag{10}$

If the system moment of inertia J, friction coefficient B is constant and load torque is T_1 , then the system motion equation is

$$J\frac{d\omega_m}{dt} + B \omega_m = (T_e - T_l)$$
(11)

Where, $J = J_m + J_l$. J_m and J_l are the moment of inertia of motor and load respectively. Electrical rotor speed and position is related by this equation. Here, P is number of poles. The rotor position θ_r repeats every 2π radians. $\frac{d\theta_r}{dt} = \frac{P}{2}\omega_m$ (12)

III. CONTROLLER DESIGN

A. CONVENTIONAL PI SPEED CONTROLLER OF BLDC MOTOR

This drive system consists of PI speed controller with current limiter, the reference current generator, PWM current controlled , position sensor and IGBT based current controlled voltage source inverter (CC-VSI). The basic block diagram of PMBLDC drive is showed with PI Speed controller in fig.1



(A High Impact Factor, Monthly, Peer Reviewed Journal)

Website: www.ijareeie.com

Vol. 7, Issue 8, August 2018



Fig 1The basic block diagram of PMBLDC drive is showed with PI Speed controller

The position sensor is used to obtain the rotor position information and the drive system has an outer speed loop and an inner current loop for speed and current control. Three separate current sensors are used to measure the phase current as well as a proportional –Integral (PI) is included into PI speed control block which attempts to correct the error between a measured process variable and desired set point by calculating and then outputting a corrective action that can adjust the process accordingly. The proportional mode determine the reaction to the current error, integral mode determines the reaction based recent error. This controller is widely used in the industry due to its ease in design and simple structure. The PI controller algorithm can be implemented as

Output (t)=
$$k_p e(t) + k_I \int_0^t e(\tau) d\tau$$
 (13)

Actual Speed ω_m is compared with reference speed ω_{mref} and resultant error is processed in PI controller. Error $e(t) = \omega_{mref} - \omega_m$, Where the gains of k_p and k_I are proportional and Integral. The resulting error is calculated at nth

sampling rate as,
$$I_{ref}(t) = I_{ref}(t-1) + k_p[e(t) - e(t-1)] + k_Ie(t)$$
 (14)

The output of this controller is considered as a reference torque component current. A limit is put on the speed controller output depending on permissible maximum winding currents.

Depending on the rotor position, The reference current generator generate three phase reference currents (I_{aref} , I_{bref} , I_{cref}) which is equal to magnitude of I_{ref} . The actual phase currents are compared with reference phase currents and the error is given to PWM current controller to produce the switching signals for the inverter switches. The rotor position and reference current are shown in Tabile1 [13].

Rotor position (0,)	Iarof	Ibrof	Icrof
0-60	Irof	-Iref	0
60-120	Ires	0	-Iref
120-180	0	Irof	-Iref
180-240	-Irof	Iref	0
240-300	-Irof	0	Trof
300-360	0	-Ivet	Ivet

TABLE - 1 Rotor position and phase reference currents



(A High Impact Factor, Monthly, Peer Reviewed Journal)

Website: <u>www.ijareeie.com</u>

Vol. 7, Issue 8, August 2018

The model of PMBLDC motor is designed based on electrical components and mechanical elements. Commonly, the 3-phase motor has better efficiency, cost implications, good precision control and gives quite low torque [14]. For symmetrical arrangement, mechanical and electrical time constant equations are written by

$$\tau_{m=} \sum \frac{RJ}{K_e K_t} = \frac{J \sum R}{K_e K_t}$$
(15)
$$\tau_e = \sum \frac{L}{R} = \frac{L}{\sum R}$$
(16)

Where R and L are resistance and inductance per phase, K_e and K_t are back emf and torque constant, J is rotor inertia. Therefore, the transfer function of the PMBLDC motor is

$$G(s) = \frac{\frac{1}{K_{e}}}{\tau_{m}\tau_{e}s^{2} + \tau_{m}.s + 1}}$$
(17)

Using the Ziegler and Nichols technique the controller constants are evaluated as [15] $k_p=2.7$; $k_i=16..2$

B. SINGLE NEURON BASED ADAPTIVE CONTROLLER WITH GAIN ADJUSTMENT

In fact, single neuron controller is an adaptive control algorithm similar to the variations of the coefficients of proportion, integral, differential. It is a feed-forward neural network [9, 10, 11]. Here, w_1 , w_2 and w_3 are the weights and $x_1(k)$, $x_2(k)$ and $x_3(k)$ are the inputs to the system. Their values are given below:

$$x_2(k) = \omega_{mref} - \omega_m = \omega_{merror} = e(k)$$
(18)

$$\begin{array}{ll} x_1(k) = e(k) \cdot e(k-1) & (19) \\ x_3(k) = e(k) \cdot 2e(k-1) \cdot e(k-2) & (20) \end{array}$$

The output of the controller is the input to the system u (k) written as:

$$u(k)=u(k-1)+kk\sum_{i=1}^{3}w_{i}(k)x_{i}(k)$$
 (21)

For neuron output a nonlinear activation function was selected as $kk=A_{max} \frac{1-e^{-u(K)}}{1+e^{-u(k)}}$ (22)

Where, the factor kk is adjusted to get the desired response. It is very important to select the value of kk. The larger is the kk value, the better is the rapidity, but the overshoot is big and it may even make the system unstable. When the charged object delay increases, kk value must be reduced in order to ensure the stability of the system. The maximum value of kk is 0.964 and value of A_{max} is 4.0. Identification-free adaptive control algorithm proposed by Marisk and Strejec can be used for online adjustment of kk value.

The weights virtually corresponds to the PID controller constants and are updated using the following rule

$$W_i(k) = W_i(k-1) + \eta_i x_i x_2 u(k)$$
(23)

Normalized weights w_i are used in (21) as below:

$$w_{i}(k) = \frac{W_{i}(k)}{\Sigma \|W_{i}(k)\|}$$
(24)



(A High Impact Factor, Monthly, Peer Reviewed Journal)

Website: <u>www.ijareeie.com</u>

Vol. 7, Issue 8, August 2018



Fig 2 SN based controller implementation with weight update feature

IV. RESULTS AND DISCUSSION

The system simulation is done by C++ program code used Code Block software running this simulation and plots are taken by Origin software using the generated data file from C++ program simulation. Parameters of this motor are considered as follows: resistance $R_s=0.36\Omega$; self-inductance $L_s=2.1$ mh; mutual inductance Lm=1.5mh; flux linkage constant λ_m or $K_e = 0.105$ V.S/radian, torque constant $K_t = 0.36$ Nm/A; moment of inertia=0.0048 kgm²; damping constant=0.002Nm/radian/s, poles=4.0; rated voltage =48V, rated current I_{qr} =4A; load torque $T_l = 0.9$ Nm and rated speed $\omega_m = 150$ radian/sec. Simulation parameters for single neuron adaptive controller are follows as:w1(k)=10.025;w2(k)=10.0001;w3(k)=110.001;mp=1.4;nI=10.6;nD=5.12.

A. STARTING CONDITION

For constant PI and SN adaptive controller, the motor was started from rest condition with speed 150 radian per sec and load torque 0.9 Nm. In this case speed response is shown in fig.3 (a) for the both controllers and it is evident that speed response of both controllers are overlapped one another in all time. We observed that both controllers work effectively for fast controlling speed and there is no overshoot or undershoot in all the speed responses. Qudrature axis current level is plotted in fig.3 (b) for conventional PI and SN adaptive controller. It is clear that I_{qr} current levels of both controllers are identical with overlapping one another in all time. At starting, motor draws maximum constant current before reaching desire speed and when motor reaches to desire speed, I_{qr} current varies from 4A to 0A and 0A to 4A limit. As both controllers change their speed synchronously, I_{qr} current will be changed with their speed variation. For both controllers, back emfs variation with speed are given in fig.3(c) and 3(d) and it is visual that initial back emfs are zero because initial motor speed remains constant and the back emfs also remain constant. In the stator winding induced emfs of PMBLDC motor will be trapezoidal pattern due to its trapezoidal field pattern and it is shown in fig.4 (a) and fig.4 (b) for PI and SNA controller. Variation of rotor position with during starting is given for PI and SNA controller in fig.4(c) and fig.4(d).Rotor angle varies from 0.0 to 6.28 radian and as the initial speed is very low it takes more time to reach 2π radians. These characteristics also indicate the effectiveness of both the controllers.



(A High Impact Factor, Monthly, Peer Reviewed Journal)

Website: www.ijareeie.com

Vol. 7, Issue 8, August 2018



Fig.3 (a) Speed response with PI and SNA control



Fig.3 (c) Back emfs variation with PI control



Fig.4 (a) Trapezoidal back emfs zoomed version with PI



Fig.3 (b) Q axis current levels of PI and SNA control



Fig.3 (d) Back emfs variation with SN adaptive control



Fig.4(b)Trapezoidal back emf zoomed version with SNA



(A High Impact Factor, Monthly, Peer Reviewed Journal) Website: <u>www.ijareeie.com</u>

Vol. 7, Issue 8, August 2018







Fig.4 (d) Rotor angle variation for SN adaptive control

B. SPEED VARIATION

Speed variation of drive system is frequently needed. For conventional PI and SN based Adaptive controller, we consider initial reference speed 150 radian per sec and load torque 0.9Nm. After 0.7 sec speed was reduced from 150 rad/sec to 75 rad/sec and after 1.4 sec speed was increased to 150 rad/sec as shown in fig. 5(a) for both controllers. It is noticed that actual speed of both controllers reaches to the changeable reference speed in same time. Due to speed variation and acceleration, q axis current is required. For higher or lower speed, more or less torque is required to overcome friction component. As speed related with torque which is directly proportional to I_{qr} . Iqr currents will be control with speed variation and it is given in fig. 5(b) for these controllers. It is observed that I_{qr} is higher and lower with higher and lower speed but there is very less oscillation for SNA control. So we can say that I_{qr} is smoothly controlled by SNA control but Iqr is not controlled by PI, because I_{qr} remains constant all desire speed. Back emfs of both controllers are similar because actual speed of both controllers reaches to reference speed in same time. 3 phase back emfs are plotted in fig. 5(c) and 5(d) for PI and SNA controller. Rotor angle variation increases with increment of speed. Rotor angle variation of PI and SNA controller are shown in fig. 6 (a) and 6(b).



Fig.5 (a) Speed response with PI and SNA control



Fig.5 (b)Qudrature axis current viewed for both controllers



(A High Impact Factor, Monthly, Peer Reviewed Journal)

Website: <u>www.ijareeie.com</u> Vol. 7, Issue 8, August 2018





Fig.6 (a) Rotor angle variation with PI control



Fig.5 (d) 3 phase back emf variation for SN adaptive control



Fig.6 (b) Rotor angle variation with SNA control

When speed is reduced, less torque is required and speed is increased, more torque is required to overcome friction component. Developed torque is directly proportional to motor phase current and three phase currents are shown in fig.7 (a) and fig.7 (b) for PI and SNA control. Therefore, motor phase currents will be changeable with variation of motor speed. But it is noticed from these figures, phase currents are controllable by SNA controller and are not controllable by PI controller. When speed was reduced at 0.7sec from 150 to 75 rad/sec, phase currents were observed in steady state period 3.8 A and 3.0A for PI and SNA controller. At1.4 sec speed was increased from 75 to 150 rad/sec, in this case phase currents were observed in steady state period 3.9 A for both controllers. For SNA controller in low speed region, phase currents are lower than PI controller and power saving is better than PI controller.



(A High Impact Factor, Monthly, Peer Reviewed Journal)

Website: <u>www.ijareeie.com</u>









Fig.7 (b) 3 phase currents with SNA control

C. SUDDEN LOAD TORQUE CHANGE

For constant PI and single neuron based adaptive controller, we consider initially load toque 0.9Nm while motor was operating at 150rad/sec speed and after 1.0 second load torque was increased to 1.8Nm as shown in fig.8 (a). When load torque increases, q axis current level varies in this range from 1.75A to 4 A as shown in figures 8(b) and 8(c) for constant PI and SNA control. It is noticed that qudrature axis current level of adaptive single neuron was changed smoothly but there was some oscillations in the PI control. But there is no effect on speed for SNA control system. In this case speed response is shown in fig.8 (d). For this controller, back emfs and rotor angle variation are remain constant ue to remain constant speed, because no effect of motor speed on load torque change. Back emf and rotor angle variation are given in fig.9 (a) and fig.9 (b).



Fig.8 (a) Load torque changes at 1 sec from 0.9 to 1.8Nm

Fig. 8 (b) Qudrature axis current varies by PI



(A High Impact Factor, Monthly, Peer Reviewed Journal)

Website: <u>www.ijareeie.com</u> Vol. 7, Issue 8, August 2018



Fig.8 (c) Qudrature axis current varies by SNA control



Fig.9 (a) 3 phase back emf variation with SNA control

Fig.8 (d) Speed response for SN adaptive control



Fig.9 (b) Rotor angle variation for SNA control

D. BY CHANGING PARAMETER

For Single neuron based adaptive controller, the motor is started with speed 150 radian per sec and load torque 0.9Nm. After 1 see, the stator resistance of this motor was increased by 1.5 time of rated value. In this case it is observed that speed response, qudrature axis current level, rotor angle variation are not affected on changing motor parameter. For this case stator resistance, speed response, qudrature axis current and rotor angle variation are shown as the following figures 10 (a), 10 (b), 10(c) and 10(d) respectively. For fixed PI control system, motor does not work effectively due to change its parameter. In this case, values of k_p and K_i are needed to be adjust. The motor also runs under stable condition in SN adaptive control system.



(A High Impact Factor, Monthly, Peer Reviewed Journal)

Website: <u>www.ijareeie.com</u> Vol. 7, Issue 8, August 2018







Fig.10 (c) Qudrature axis current changes by SNA

Fig.10 (b) Speed response for SN adaptive control



Fig.10 (d) Rotor angle variation by SNA control

V. CONCLUSION

In this paper, we have presented a new approach for controlling of PMBLDC motor drive. The simulation results are compared between single neuron based adaptive controller and conventional PI controller. We have observed from the simulation results that the PMBLDC motor can be controlled effectively using single neuron. The drive system is stable and the single neuron based adaptive control can be applied to the drive systems with replacement of motor having unknown parameters. It is also observed that the drive system develops the required amount load torque needed without any speed change.

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Vol. 7, Issue 8, August 2018

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